Lockout-Tagout Posted Procedure

ID#: Leistritz Extruder
Facility: C-10
Location: Research Complex - Engineering
Emergency Info: Hazards - 3 Augers. South end of machine may be hot.

2 Lockout Points

Lockout Application Process

1. Switch off the feeders. 2. Bring speed down to zero 3. Turn off power to E-1. 4. Turn off power to E-2. 5. Apply locks.

<table>
<thead>
<tr>
<th>Energy Source</th>
<th>Location</th>
<th>Method</th>
<th>Device</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electrical Primary Feed</td>
<td>Bottom left corner of blue box.</td>
<td>Set lock to off position</td>
<td>Lock</td>
</tr>
<tr>
<td>Electrical</td>
<td>Center of right side panel on the off-white box.</td>
<td>Set to off position.</td>
<td>Lock</td>
</tr>
</tbody>
</table>

Lockout Removal Process

1. Ensure all tools and items have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove lockout devices and reenergize machine. 5. Notify affected employees that servicing is completed.